

Quick Setting Tile Adhesive

Unique adhesive with fast setting properties

Reduces efflorescence risk with rapid cure for external applications

Ideal for all tile types including fully vitrified, porcelain, mosaics and non moisture sensitive natural stone

CONFORMS TO ISO 13007



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DESCRIPTION

ARDEX Quickbond is a fast setting, polymer modified wall and floor tile adhesive, which has been specially formulated to have an extended pot life and fast setting characteristics, making ARDEX Quickbond ideal for situations where the tiled area needs to be accessed or grouted within a few hours of the tiles being fixed. Service areas where minimum down time is critical e.g. shopping centres, commercial situations where other trades need to access tiled floors quickly or domestic situations for same day tiling and grouting are ideal applications.

ARDEX Quickbond is suitable for use in both internal and external with ARDEX Abalastic applications and is ideal for fixing a range of tiles including fully vitrified, porcelain, mosaics and non-moisture sensitive natural stone tiles.

FOR FIXING (TILE TYPES)

Fully vitrified and ceramic tiles, porcelain, moisture insensitive natural stones, glass and porcelain mosaics.

For moisture sensitive tiles, please refer to Technical Bulletin TB010 - Fixing of Moisture Sensitive Stone/Marble.

TO (SUBSTRATES)

- Concrete, renders, screeds
- ARDEX liquid applied undertile waterproofing membranes
- Existing ceramic tiles (internal only)

SUBSTRATE PREPARATION

The surface being adhered to must be clean, firm and free of dust, dirt, oil, grease, curing compounds, release agents and other barrier materials, as well as being strong enough to support the weight of the tiles being fixed. Ensure surfaces are dry before tiling, with no residue or permanent damp.

Ensure that the substrate's required drying time, as given in the relevant part of AS 3958, is allowed to elapse prior to fixing the tiles. Prime porous substrates with ARDEX Multiprime.

CONCRETE

This includes precast, in-situ and wood floated concrete. As concrete exhibits drying shrinkage, allow to cure for at least 4 weeks prior to tiling. Any surface laitance, concrete sealers, curing compounds, contaminants, and other materials should be removed from the surface prior to tiling. Steel trowel finished concrete should be roughened mechanically to remove laitance and provide a good key for tiling. The surface should be true and level.

The concrete should have adequate surface profile (e.g. broom finish) to provide a mechanical key. Smooth surfaces and/or dense concrete greater than 35 MPa must be mechanically prepared prior to tiling.

CEMENT RENDER/SCREEDS

New renders and screeds should be finished with a wood float to the required surface regularity. Screeds should have falls

to drains where required.

For bonded screeds allow 24 hours to cure prior to tiling. For unbonded screeds allow at least 7 days to cure prior to tiling.

ARDEX LIQUID APPLIED UNDERTILE WATERPROOFING MEMBRANES

ARDEX undertile waterproofing must be applied according to instructions and thoroughly dry prior to tiling.

EXISTING CERAMIC TILES (INTERNAL ONLY)

These include sound, clean, glazed and unglazed tiles. Existing tiles must be firm and stable. Roughen the surface by mechanical means, clean off contamination and dust before tiling. Ensure that at least 80% of the glaze is removed.

Tiling over existing tiles is not recommended in immersed applications.

MIXING

ARDEX Quickbond powder is added to clean water in a large clean container whilst stirring vigorously with a paddle mixer. Mix thoroughly to give a lump free easily worked mortar of a thick creamy consistency. Mix for at least 2 minutes allow to stand for 5 minutes, and mix a second time for 2 minutes.

A 20kg bag of ARDEX Quickbond requires approximately 5 - 5.5 litres of water. Do not add additional water. When using

ARDEX Abalastic, mix approximately 6L per 20kg of ARDEX Ouickbond.

The consistency of the adhesive can be slightly adjusted to suit site conditions and size, weight and type of tiles to be fixed. Do not apply at temperatures below 5°C. The pot life of the mixed mortar is approximately 45 minutes at 23°C and 50% relative humidity.

FIXING TECHNIQUE

Before fixing, ensure the substrate has been prepared and the tiles are free from dust. Tiles should be fixed in accordance with Australian Standard AS 3958.

Substrate surface, type and size of the tiles will determine the selection of the trowel. Refer to AS 3958 Table 5.6.2.2 -Trowel size guidance depending on nominal tile size.

The tiles must be pressed firmly into the freshly combed mortar bed to ensure good contact with the mortar. Slide the tile at right angles to the notch pattern to ensure contact requirement is in accordance with AS 3958 - 21. Tiles with ribbed or keyed back profiles, large format tiles (400mm in either direction), should also be back buttered to ensure complete coverage. Lift a tile from time to time to check that there are no voids beneath the tile. Do not spot fix. Any surplus adhesive must be removed from the surface of the tile and joints, before the adhesive sets.

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ARDEX Quickbond will thicken if left standing undisturbed. Re-mixing reduces thickening, making the product usable for approximately 45 minutes form the first mix. Rough and uneven surfaces can be smoothed with ARDEX Quickbond; the surfacemust be left to dry before the tile installation can take place.

ARDEX Quickbond has an open time of 30 minutes and an adjustment time of 10 minutes.

Please be aware of site conditions when considering these times and only spread enough adhesive so that the tiles can be fixed while the mortar is still wet. All tools should be cleaned with water immediately after use.

MOVEMENT JOINTS

Movement joints must be in accordance with Australian Standard AS 3958.

GROUTING

Grouting can proceed once the tile bed is sufficiently firm. Light foot traffic and grouting may be allowed after approximatly 2.5 - 3 hours and full traffic after approximately 3 - 4 hours at 23°C and 50% relative humidity. Allow longer for dense tiles/substrates, humid climates and low temperatures.

The tile joints should be grouted with the appropriate ARDEX grout.

COVERAGE

A 20kg bag of ARDEX Quickbond will cover approximately $9m^2$ on walls using a 6 x 6 x 6mm notched trowel and $6m^2$ on floors using a $10 \times 10 \times 10$ mm notched trowel.

The coverage will vary depending on substrate condition, tile type and application technique.

PACKAGING

ARDEX Quickbond is packed in polylined paper bags – net weight 20kg.

SHELF LIFE

ARDEX Quickbond has a shelf life of 12 months when stored in the original unopened packaging in a dry place at 23°C and 50% relative humidity.

Pay attention to the following

- Do not use ARDEX Quickbond in continuous immersion applications e.g. swimming pools, tanks, etc. ARDEX provides other systems.
- Where movement is anticipated e.g. over heated slabs and exterior situations, mix with ARDEX Abalastic
- ARDEX Quickbond tends to thicken when left standing, re-stir the adhesive and do not add more water.

- For setting of moisture sensitive natural stones, please refer to products in the ARDEX Natural Stone System.
- Drying times may be extended when using ARDEX Abalastic.

SAFETY DATA

This product causes skin irritation and may cause an allergic skin reaction. It may cause serious eye damage and may cause respiratory irritation. This product is suspected of causing genetic defects and may cause cancer. This product may cause damage to organs through prolonged or repeated exposure.

In case of contact with the eyes, remove contact lenses if present and easy to do, rinse with running water until advised to stop by a doctor, or for at least 15 minutes. Wear protective gloves, clothing, eye and face protection. Avoid inhaling dust/fumes. Ensure adequate ventilation during mixing and application. Store locked up. Check with your local Council regarding the disposal of contents, dispose of packaging thoughtfully. Keep out of the reach of children. Call a doctor if you feel unwell. Additional information is in the Safety Data Sheet (SDS) at ardexaustralia.com

TECHNICAL PROPERTIES	
Colour	OFF - WHITE
Mixing Ratio (per 20kg)	5 - 5.5 litres

APPLICATION PROPERTIES AT 23°C AND 50% RH	
Open Time	30 mins
Adjustment Time	10 mins
Coverage	9m² (Walls) 6m² (Floors)
Grouting Time	2.5 - 3 hours
Pot Life	45 Minutes
Sagging	None
Underfloor Heating	Yes

MECHANICAL PROPERTIES (ISO 13007) Tensile Adhesion Strength after	
28 Days Dry	≥0.5 MPa
Water Immersion	≥0.5 MPa
Heat	≥0.5 MPa
Freeze Thaw	≥0.5 MPa
Classification	C1 FT C1 FT S1 (When mixed with ARDEX Abalastic)

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GUARANTEE

ARDEX Australia Pty Ltd ("we" or "us") guarantees this product ("our goods") is free from manufacturing defects and will perform to any applicable specification published by us for 10 years from the date of purchase. Our liability under this guarantee is limited at our option to replacement of the product, repair of any damage to the immediate surface or area of application of the product, or compensation, in each case if we are satisfied loss or damage was due to a breach of this guarantee. This guarantee does not apply if damage or loss is due to failure to follow published instructions or any act or circumstance beyond our control, including shade variations and efflorescence. If you wish to make a claim under this guarantee you must notify us (ARDEX Australia Pty Ltd, 2 Buda Way Kemps Creek NSW 2178; Toll Free: 1800 224 070; Email: technicalservices@ ardexaustralia.com) and provide evidence of your purchase of the product within 30 days of any alleged loss or damage occurring. We reserve the right to ask you for satisfactory evidence of any alleged loss or damage. Any claim under this guarantee is at your cost. This guarantee is in addition to any rights or remedies you may have as a "consumer" under the Australian Consumer Law and to that extent you need to be aware that: "Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss of damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure".

DISCLAIMER

The technical details, recommendations and other information contained in this data sheet are given in good faith and represent the best of our knowledge and experience at the time of printing. It is your responsibility to ensure that our products are used and handled correctly and in accordance with any applicable Australian Standards. Our instructions and recommendations are only for the uses they are intended. Users are advised to confirm that this product is suitable for their application and conforms with the specifications of the system. We also reserve the right to update information without prior notice to you to reflect our ongoing research and development program. Country specific recommendations, depending on local standards, codes of practice, building regulations or industry guidelines, may affect specific installation recommendations. The supply of our products and services is also subject to certain terms, warranties and exclusions, which may have already been disclosed to you in prior dealings or are otherwise available to you on request. You should make yourself familiar with them.

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